



## CHEMICAL COATED BOPET FILM

Chiripal Poly Films CPT81 is
Biaxially Oriented Polyester
Transparent film with Inside
chemical coated and Outside
Corona treated. Chemical coated
side is suitable for Printing and
Metallizing.

PRODUCT DESCRIPTION

This is also available as Inside Corona treatment and Outside chemical coated

## **FEATURES**

- Excellent stiffness & mechanical properties.
- Chemical coating enhances the ink adhesion in printing and metal adhesion in metalizing.
- Very Good surface properties along with excellent transparency.
- Excellent machine ability & dimensional stability over a wide range of temperature.
- Suitable for solvent based inks and Adhesives system

## **APPLICATION**

Suitable for hot fills like ketchup, mayonnaise and some kind of aggressive liquid like liquid detergent, Liquid Juice, Pesticides etc.

PROPERTIES		UNIT	TEST METHOD	CP08T81	CP10T81	CP12T81
Nominal Thickness		Micron	Internal	8	10	12
		Gauge	Method	32	40	48
Yield		m²/kg		89.2	71.4	59.6
MECHANICAL PROP	ERTIES (Mi	n)				
Tensile Strength	MD		ASTM	2200	2200	2200
	TD	kg/cm <sup>2</sup>	D-882	2100	2100	2100
Elongation Break	MD		ASTM	100	100	100
	TD	%	D-882	90	90	90
THERMAL PROPERT	TIES (Max)					
Thermal	MD			2.4	2.4	2.4
Shrinkage		%	ASTM			
(at 150°C /30 mins)	TD		D-1204	0.4	0.4	0.4
SURFACE PROPERT	IES (Max)					
COF	Static		ASTM	0.54	0.54	0.54
(Film to Film)	Dynamic	-	D-1894	0.48	0.48	0.48
SURFACE TENSION						
Corona Treated Side			ASTM	54	54	54
		Dyne/cm	D-2578			
Coated Side		-		58	58	58
OPTICAL PROPERTI	ES					
Haze (Max)			ASTM			
		%	D-1003	3.0	3.0	3.0
Light Transmission			ASTM			
			D-1003	88	88	88
Gloss @45°			Internal			
			Method	124	124	124
BARRIER PROPERT	IES					
WVTR, 37.7°C, 90% RH		gm/m²	ASTM F-	40	40	40
		/day	1249			
O2 Permeability 23°C, 0%RH		cm <sup>3</sup> /m <sup>2</sup>	ASTM D-			
		/day	3985-95	130	130	130
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Note: MD - Machine Direction, TD - Transverse Direction, COF - Co-efficient of Friction

DISCLAIMER: The property given in the present technical data sheet does not constitute product specification but represents typical performance values based on the best of our knowledge and believed to be accurate. These are given in good faith, and the Customer is requested to satisfy its suitability for its particular purpose. The user is solely responsible for the end-use of the product and needs to perform tests to confirm the product suitability/compatibility in all respects. Chiripal Poly Films does not guarantee typical values and reserves the right to change the technical datasheet anytime required to enhance the quality of the products without prior information.