



TREATED MODIFIED PRINTABLE SURFACE MODIFIED INTERMEDIATE LAYER WHITE CAVITATED MODIFIED OPP CORE **MODIFIED INTERMEDIATE LAYER** 

UNTREAED SURFACE

PRODUCT DESCRIPTION	PROPERTIES		UNIT	TEST METHOD	CB30M0- PLAS	CB35M0- PLAS	CB38MO- PLAS	CB40MO- PLAS
Chiripal Poly Films MO-PLAS is white cavitated,	Nominal Thickness ( ± 5%)		Micron	Chiripal Method	30	35	38	40
one side glossy corona treated surface other			Gauge		120	140	152	160
side untreated, BOPP film.	Unit Weight ( ± 5%)		gm/m²		20.4	23.8	25.8	27.2
	Yield		m2/kg		49.0	42.0	38.7	36.8
	Density		gm/cc		0.68			
	MECHANICAL PROPERTIES							
	Tensile Strength	MD	kg/cm²	ASTM D-882	600 - 900			
		TD			1200 - 1600			
	Elongation Break	MD	%	ASTM D-882	120 - 180			
		TD	76		25 - 80			
	THERMAL PROPERTIES							
	Thermal Shrinkage (at 120°C / 5 mins)	MD	%	ASTM D-1204	<4.0			
		TD			<2.0			
	SURFACE PROPERTIES							
PRODUCT FEATURES  * Very good stiffness & Mechanical	Coefficient of Friction Dy (NP/NP)		-	ASTM D-1894	0.20 - 0.30			
properties suitable for high-speed labelling	Surface Tension (min)		Dyne/cm	ASTM D-2578	38			
* Brilliant pearlescent white appearance  * Excellent antistatic and slip properties	Surface refision (min)		Dyne/cm	A31WID-2376	30			
* Excellent printability	OPTICAL PROPERTIES							
* Excellent opacity and high gloss	Transmittance		%	ASTM D-1003	32	28	26	25
	Gloss at 45°		%	ASTM D-2457	> 80			
	Note: MD – Machine Direction, TD – Transverse Direction, NP-Non Printable Side							

## **APPLICATIONS**

## **FOOD CONTACT**

\* Wrap around label application

Chiripal Poly Films complies with EC and FDA regulations. Specific documents and MSDS are available upon request

\* Pressure sensitive label application

## STORE & HANDLING

A storage temperature below  $30^{\circ}$ C & humidity  $55\pm5^{\circ}$  % is recommended in order to avoid any deterioration of the film surface properties. Excess humidity and heat can cause problem such as fast treatment decay, which can affect the quality of printing and coating. It is advisable to use the material on FIFO basis.

The property given in the technical data sheet do not constitute product specification but represent typical performance values based on the best of our knowledge and believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Chiripal Polyfilm does not guarantee the typical values. Chiripal Poly reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.