



METALLIZED BOPET FILM

PRODUCT DESCRIPTION

Chiripal Poly Films CPT30-HM28
Metallized on chemical coated side
& other side plain.

This film is available with metal
wound inside or Metal wound
outside.

FEATURES

- ▶ Excellent Metal Adhesion
- ▶ Excellent mechanical and dimensional stability
- ▶ Excellent moisture and Oxygen barrier
- ▶ Excellent Machinability and dimensional stability over a wide range of temperature

APPLICATION

- ▶ Flexible packaging for high barrier application like milk powder, coffee and other confectionary

PROPERTIES		UNIT	TEST METHOD	CP08T30 -HM28	CP10T30 -HM28	CP12T30 -HM28	CP23T30 -HM28
Nominal Thickness		Micron	Internal Method	8	10	12	23
		Gauge		32	40	48	92
Yield		m²/kg		89.2	71.4	59.6	31.1
Optical Density		-	Tobias Instrument	2.8+/-5%	2.8+/-5%	2.8+/-5%	2.8+/-5%
Metal Bond Strength		gm/25mm	Internal Method	500	500	500	500
MECHANICAL PROPERTIES (Min)							
Tensile Strength	MD	Kg/cm²	ASTM D-882	2200	2200	2200	2200
	TD			2100	2100	2100	2100
Elongation Break	MD	%	ASTM D-882	100	100	100	110
	TD			90	90	90	100
THERMAL PROPERTIES (Max)							
Thermal Shrinkage (at 150°C /30 mins)	MD	%	ASTM D-1204	2.4	2.4	2.4	2.4
	TD			0.4	0.4	0.4	0.4
SURFACE PROPERTIES (Max)							
COF (Metal to Film)	Static	-	ASTM D-1894	0.75	0.75	0.75	0.75
	Dynamic			0.65	0.65	0.65	0.65
SURFACE TENSION							
Plain Side		Dyne/cm	ASTM D-2578	44	44	44	44
BARRIER PROPERTIES							
WVTR, 37.7°C, 90% RH		gm/m² /day	ASTM F-1249	0.5	0.5	0.5	0.5
O2 Permeability 23°C, 0%RH		cm³/m² /day	ASTM D-3985-95	0.7	0.7	0.7	0.7

Note : MD – Machine Direction, TD – Transverse Direction, COF - Co-efficient of Friction

FOOD CONTACT : Chiripal Poly Films complies with EC and FDA regulations. Specific documents and MSDS are available upon request

STORAGE & HANDLING : A storage temperature below 30°C & humidity 55±5 % is recommended in order to avoid any deterioration of the film surface properties. Excess humidity and heat can cause problem such as fast treatment decay, which can affect the quality of printing and coating. It is advisable to use the material on FIFO basis.

DISCLAIMER: The property given in the technical data sheet do not constitute product specification but represent typical performance values based on the best of our knowledge and believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Chiripal Polyfilm does not guarantee the typical values. Chiripal Poly reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.